

# Work Order ID 103326

\*103326\*

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Item ID: D4712-043

Accept

\*N9000040\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Bracket Assembly

Stop \*NS2\*

Start Date: 6/21/13

Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/05/13

Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4712

PB1

100

Pick Kit

0.00

\*100\*

Packaging

Memo

0.00

Packaging

110

\*110\*

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG

120

QC5- Inspect part completeness to step on W/O

0.00

\*120\*

QC

Memo

0.00

Quality Control

PRELIMINARY ISSUE

1766/25

1766/25

(DAS)  
05  
1766/25



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Item ID: D4712-043 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Bracket Assembly  
 Start Date: 6/21/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 7/05/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
*130*									
Packaging	Memo	0.00							
Packaging									
140	QC21 - Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

U1306.25

POSITIVE RECALL  
 EFFECTIVE 6/26/13 AUTH             
 RELEASED            DATE

2000

# Picklist Print

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Work Order ID: 103326  
 Parent Item: D4712-043  
 Parent Item Name: Bracket Assembly

Start Date: 6/21/13 Required Date: 7/05/13  
 Start Qty: 1.00 Required Qty: 1.00

Comments: IPP REV:A 12.11.08 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4712-3 Bracket		Manufactured	No			100	Each	8.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		8		B 103325	(1)				
				103228		8							
MS20426AD3-2 Rivet		Purchased	No			100	Each	18,153.000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				Mezz		18153		M 122352	(4)				
				1173		8873							
				13276		9280							
2350-18-C3Y Rigid Receptacle		Purchased	No			100	Each	75.0000	2	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST396		75							
				124256		5							
				125677		50							
				19688		20							

8/13/26/25

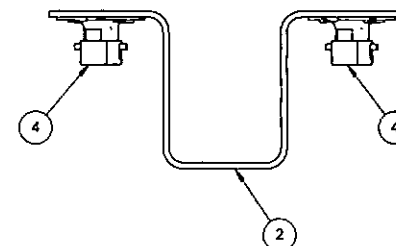
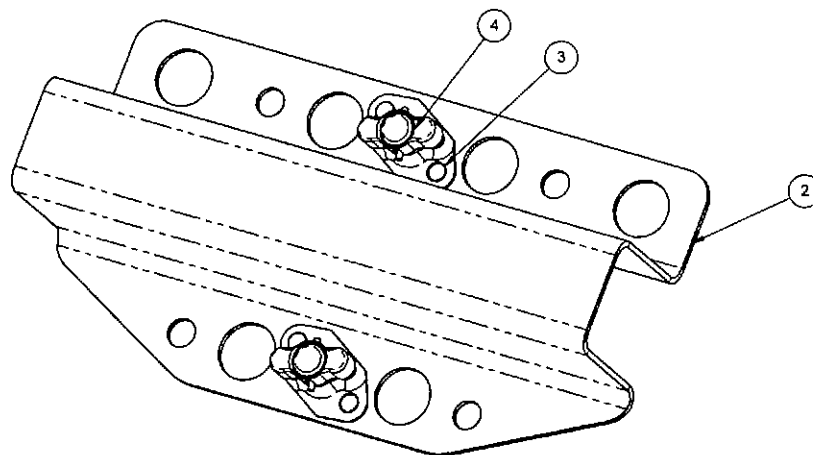
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7

20

ITEM NO.	QTY. 043	PART NUMBER	DESCRIPTION
1	X	D4712-043	BRACKET ASSEMBLY
2	1	D4712-3	BRACKET
3	4	MS20426AD3-2	RIVET
4	2	2350-18-C3Y	RIGID RECEPTACLE



**D4712-043 BRACKET ASSEMBLY** 

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.15 lbs

PB1	REMOVED -0411-5; REMOVE CSK ON D4712-1F (ZN D4-3); REVISE D4712-3/043 (ZN B4-4, B4-5)	RF	13.06.18
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>BC</i>	DRAWING NO.	REV. PB1
MFG. APPR.		D4712	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.		SUPPORT BRACKET ASSY	NTS
DATE	13.06.18	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL. IT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

